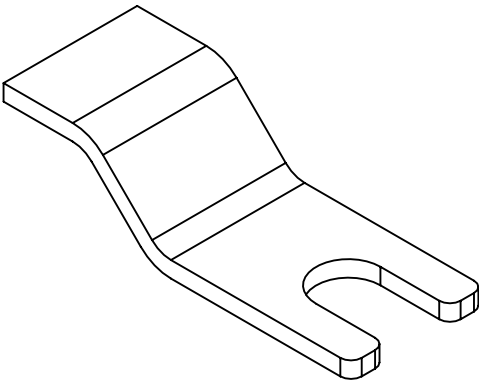
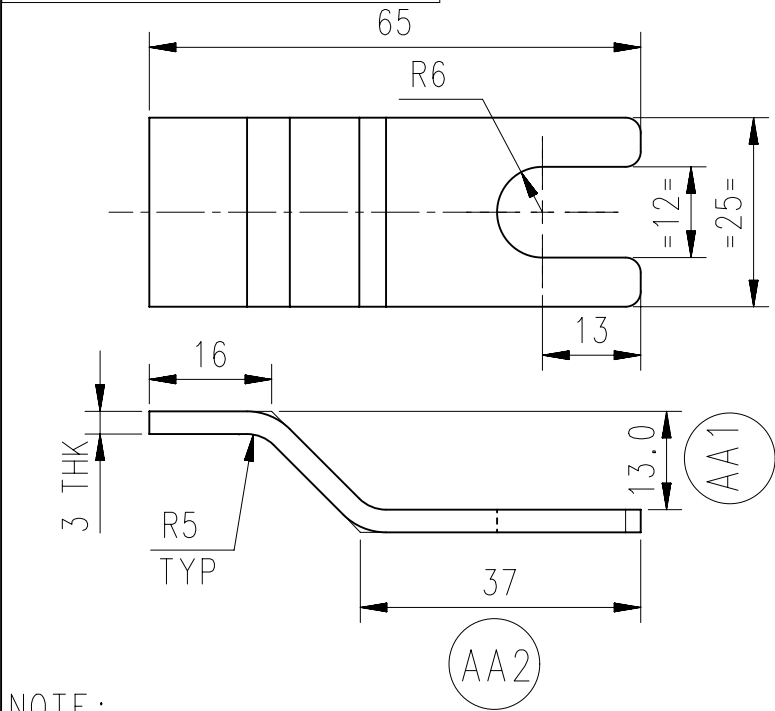


1		2		3			4			
1. FORMING TO FORMING <500 ±0.5 >500 ±0.8 2. CD BETWEEN HOLES IN ONE PLANE ±0.2 IN DIFF PLANES ±0.5 3. FORM TO PIERCE ±0.5 4. ANGULAR TOLERANCE ±1° 5. HOLE SIZES +0.2/-0 6. SLOT SIZES ±0.8		E.R.NO.		LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
		ER14C 0002710		AB		PRODUCTION RELEASE	PP	DSK	ST	8/7/14
						2.DIM. WAS 30	PP	ST	SNR	10/9/2012
		ECN12P014014		AA		1.DIM. WAS 20	PP	ST	SNR	10/9/2012

D



C



DEVELOPEMENT LENGTH: 73 mm

- NOTE:
1. PART MUST BE FREE FROM FRACTURES, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
 2. PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.
 3. UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

<SC>: SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

B

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.		MAHINDRA & MAHINDRA LIMITED			
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989		TRACTOR DIVISION			
DIMENSIONS		KANDIVLI(EAST), MUMBAI 400 101, INDIA.			
L INER IN mm.	OVER	0.5	3	6	30
	UPTO	3	6	30	120
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8
v VERY COARSE	(X)	-	±0.5	±1	±1.5
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
	OVER	-	10	50	120
f FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'
	(X.XX)	±1°	±0°30'	±0°20'	±0°10'
m MEDIUM	(X.XX)	±1°	±0°30'	±0°20'	±0°10'
c COARSE	(X.X)	±1°	±0°30'	±0°20'	±0°10'
v VERY COARSE	(X)	±1°	±0°30'	±0°20'	±0°10'
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.		MATERIAL : HRCS, 3 THK, AS PER 1079.			
COMPUTER GENERATED DRAWING		HEAT TREATMENT : -----			
DO NOT CHANGE MANUALLY		FIRST USED TRCR. MODEL M-STAR			
IF IN DOUBT, ASK		SCALE 1:1			
DO NOT SCALE		SHEET 1 OF 1			
DRG SIZE : A4		UNIT QTY. : 1			
		WEIGHT : 0.037kg.			
		ALL DIMENSIONS ARE IN mm.			
		CHECK DRG WITH LATEST CHANGE			

A